


 $C_v = .06$

Mini-handle valve

 $C_v = .06$

Handle with incorporated micro valve 3-way/2-position Normally Closed
Mod. 234-885

Handle with incorporated micro switch Mod. 234-88E

Manual handle with integrated pneumatic micro valve 3/2 or with an electrical micro switch with single pole changeover contacts. Rugged construction particularly suited to be incorporated in to other equipment, such as manual lifting systems, manual vacuum systems, locking and clamping systems.

Note: Handles can support a load of 330 lbf combined total when assembled with 2, M5 x 0.8 BOLTS x 10mm long. (Maximum bolt torque is 7 ft-lbs).



GENERAL and PNEUMATIC CHARACTERISTICS MOD. 234-885

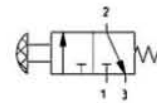
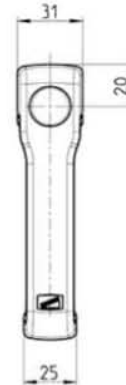
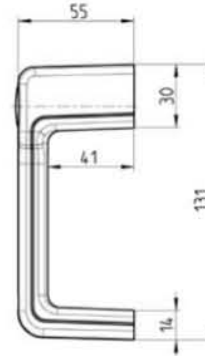
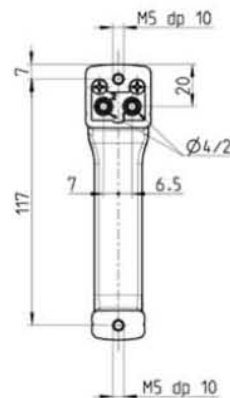
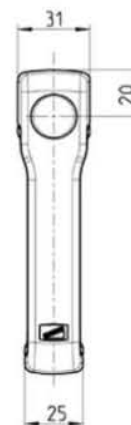
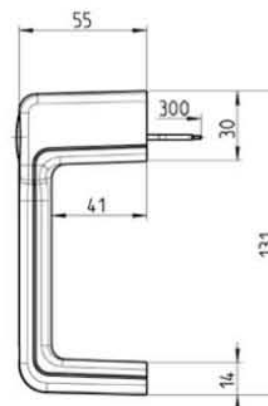
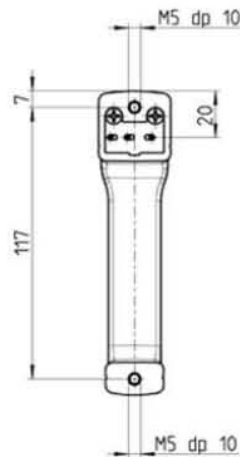
| | |
|-----------------------|--|
| Construction | poppet-type (closed centers) |
| Valve function | 3-way/2-position Normally Closed |
| Nominal diameter | 2.5 mm orifice |
| Fixing | N°2 M5 x 0.8 female bolts |
| Ports | push in cartridge Ø4mm (5/32" OD) |
| Installation | in any position |
| Operating temperature | |
| Operating pressure | 2 ÷ 10 bar (30-145 psi) |
| Nominal flow | Qn 60 NI/min. (6 bar Δ p1) (2.12 SCFM) |
| Fluid | Filtered air, without lubricant* |
| Actuating force | at 6 bar 13N (3 lbs) |

* If lubricated air is used, it is recommended to use oil ISOVG32 grade. Once applied the lubrication should never be interrupted.

32°F - 175°F (dry air required down to -4°F)

GENERAL and ELECTRICAL CHARACTERISTICS MOD. 234-88E

| | |
|------------------------|-----------------------------------|
| Construction | switch device |
| Electrical connections | 3 wires Ø external 2,2 mm |
| | internal section 0,5 length 30 cm |
| | NC = black wire |
| | NO = blue wire |
| Fixing | N° 2 M5 x 0.8 female bolts |
| Mounting | in any position |
| Operating temperature | 32°F - 175°F |
| Protection class | IP40 |
| Activation stroke | 2 mm |
| Actuating force | 5 N (1 lbf) |


 $C_v = .06$
Mod. 234-885
 $C_v = .06$

Mod. 234-88E
 $C_v = .06$

NON-INDUCTIVE LOAD
INDUCTIVE LOAD

| Voltage | Resistive | | Lamp | | Inductive | | Motor | |
|----------------|-----------|----|--------|-------|-----------|-------|--------|-------|
| | NC | NO | NC | NO | NC | NO | NC | NO |
| 125 VAC | 5 A | | 1.5 A | 0.7 A | 3 A | | 2.5 A | 1.3 A |
| 250 VAC | 3 A | | 1 A | 0.5 A | 2 A | | 1.5 A | 0.8 A |
| 8 VDC | 5 A | | 2A | | 5 A | 4 A | 3 A | |
| 14 VDC | 5 A | | 2A | | 4 A | 4 A | 3 A | |
| 30 VDC | 4 A | | 2A | | 3 A | 3 A | 3 A | |
| 125 VDC | 0.4 A | | 0.05 A | | 0.4 A | 0.4 A | 0.05 A | |
| 250 VDC | 0.2 A | | 0.03 A | | 0.2 A | 0.2 A | 0.03 A | |

The above-mentioned values refer to steady-state-current.

The inductive load refers to power factor = 0.4 in Ac. and a time constant of 7 msec max. in Dc.

Lamp load has an inrush current of 10 times the steady-state current.

Motor load has an inrush current of 6 times the steady-state current.

If the switch is used in a DC circuit and is subjected to a surge connect a surge suppressor across the switch.